

1 Q. Page 12, lines 13-18: Hydro states that the oil ash corrosion as experienced on Unit
2 1 and 2 lower reheaters occurs when low melting constituents in the heavy oil
3 deposits on the tubes combined with temperatures where the tube surfaces exceed
4 1100°F.

5

6 Please explain how reheat tube surface temperatures in excess of 1100°F (593.3°C)
7 is consistent with the design temperature of 538°C indicated on page 13, line 4.

8

9

10 A. The reheater tubes are designed to transfer heat from the boiler flue gas (from the
11 combustion of fuel oil) on the outside of the tubes to the reheat steam flowing
12 inside the tubes. The design temperature of 538°C refers to the temperature of the
13 steam flowing through the final (lower) tubes in the reheater. The gas temperature
14 outside the tubes is much higher than 538°C. The tube material temperature will
15 reach a temperature that is between the temperatures of the two fluids and will
16 vary across the cross-section of the tube wall, with the hottest temperature on the
17 outside. In sections of the boiler where the gas and steam temperatures are high
18 enough, such as occurs in the lower reheater tubes of Unit 1 and Unit 2, the
19 external metal temperature of the tube will exceed 593.3°C (1100°F).